

REDUCED SIZE COPY

| QTY | SYMBOL | DESCRIPTION | ITEM NO. | QTY | SYMBOL | DESCRIPTION | ITEM NO. |
|-----|--------|-----------------------|--------------|-----|--------|-------------|----------|
| 1 | | PHOTOGRAPH | PL262506 | | | | |
| 1 | | PHOTOGRAPH | PL26250E | | | | |
| 1 | | PHOTOGRAPH | PL26250F | | | | |
| 1 | | PHOTOGRAPH | PL26250H | | | | |
| 1 | | PHOTOGRAPH | PL26193B | | | | |
| 1 | | PHOTOGRAPH | PL26193C | | | | |
| 2 | 2 | WEIGHT ASSY | 95-61006-13 | | | | 12DZ |
| 1 | 1 | ANGLE | 95-11060-321 | | | | 10DZ |
| 1 | 1 | WINDOW MOLDING | 95-11060-1-B | | | | 10DZ |
| 1 | 1 | SEAL | 96-12006-59 | | | | 11CZ |
| 1 | 1 | WINDOW MOLDING | 95-12005-99 | | | | 10DZ |
| 1 | 1 | DOOR ASSY | 96-12006-185 | | | | 5CZ |
| 1 | | PANEL ASSY | 96-12006-753 | | | | 10DZ |
| 1 | | PANEL ASSY | 96-12006-151 | | | | 10DZ |
| 1 | | PANEL ASSY | -191 | | | | 10DZ |
| 1 | | FILTER | -123 | | | | 10DZ |
| 1 | | CHANNEL | -121 | | | | 10DZ |
| 1 | | WINDLACE | -115 | | | | 10CZ |
| 1 | | CLIP | -104 | | | | 10DZ |
| 1 | | CLIP | -103 | | | | 10DZ |
| 1 | | HALF HINGE | -991 | | | | 10DZ |
| 1 | | ANGLE | -95 | | | | 10DZ |
| 1 | | PANEL ASSY | -891 | | | | 10CZ |
| 1 | | TRIM | -81 | | | | 10DZ |
| 1 | | SEAL STRIP | -57 | | | | 10DZ |
| 1 | | SEAL STRIP | -55 | | | | 10DZ |
| 1 | | STRIKER BLOCK | -291 | | | | GEN |
| 1 | | ANGLE | -27 | | | | 10DZ |
| 1 | | FILTER | -25 | | | | 10CZ |
| 1 | | CHANNEL | -21 | | | | 10DZ |
| 1 | | CLIP | -171 | | | | 10CZ |
| 1 | | STIFFENER | -13 | | | | 10DZ |
| 2 | 2 | FILLER | -11 | | | | 10DZ |
| 1 | | CHANNEL | -51 | | | | 10DZ |
| 1 | | DOUBLER | -17 | | | | 10DZ |
| 1 | | DOUBLER | 96-12006-1 | | | | 10DZ |
| 1 | | COPY OF 55-00108 DIMS | | | | | |

LIST OF MATERIALS OR PARTS LIST

REF KIT 55-23-1 MODEL 185, 185A, 185B
 55-23-3 MODEL 185, 185A, 185B, 185C, 185D, 185E, 185F, 185G, 185H, 185I, 185J, 185K, 185L, 185M, 185N, 185O, 185P, 185Q, 185R, 185S, 185T, 185U, 185V, 185W, 185X, 185Y, 185Z
 55-23-5 EXTENSION PACKAGE COMPARTMENT

THIS DRAWING PROVIDES INFORMATION FOR INSTALLATION OF A UTILITY BAGGAGE DOOR ON IN-SERVICE AIRCRAFT EITHER WITH OR WITHOUT PATENTED BAGGAGE COMPARTMENT. NOTATION ABOVE SHOWS ELIGIBILITY FOR APPLICABLE KITS.

Beech Aircraft Corporation
 Wichita, Kansas

KIT INFORMATION -
 DOOR INSTALLATION,
 BAGGAGE, UTILITY

70898 55-00108

| QTY | SYMBOL | DESCRIPTION | ITEM NO. | QTY | SYMBOL | DESCRIPTION | ITEM NO. |
|-----|--------|-------------|--------------|-----|--------|-------------|----------|
| 1 | 1 | CLAMP ASSY | 45-60021 | | | | 2B/2 |
| 1 | 1 | SCREW | M4148A51 | | | | 1D/2 |
| 3 | 3 | CLIP | 66-00108-3 | | | | 2B/2 |
| 1 | 1 | COVER | 66-00108-1 | | | | 2B/2 |
| 22 | 22 | SCREW | PK65A-4-6 | | | | 12A/2 |
| 22 | 22 | SCREW | PK76-X2-6-6 | | | | 2B/2 |
| 1 | 1 | TUBING | DC1425-05501 | | | | 1C/2 |
| 32 | 32 | SCREW | ANS51-8R12 | | | | 11D/2 |
| 2 | 2 | SCREW | ANS15-8R12 | | | | 10C/2 |
| 2 | 2 | SCREW | ANS15-8R12 | | | | 10B/2 |
| 6 | 6 | SCREW | ANS26-103202 | | | | 6EN |
| 4 | 4 | NUT PLATE | ANS36-F1032 | | | | 6EN |
| 3 | 3 | NUT PLATE | ANS36-F1032B | | | | 6B/2 |
| 3 | 3 | SCREW | ANS09-10R7 | | | | 6B/2 |
| 12 | 12 | SCREW | NAS391-LP | | | | 10DZ |
| 2 | 2 | RIVNUT | NAS1350AXMM | | | | 10B/2 |
| 26 | 26 | SCREW | NAS384-L-8P | | | | 11C/2 |
| 14 | 14 | WASHER | NAS391B8P | | | | 11C/2 |
| 40 | 40 | SCREW | NAS384-6-10 | | | | 11D/2 |
| 1 | 1 | CHAIN | NAS1455C-4C1 | | | | 10C/2 |
| 40 | 40 | WASHER | NAS390-6 | | | | 10DZ |
| 2 | 2 | NUT | MS20365-#32 | | | | 6EN |
| 20 | 20 | RIVET | MS20470AD3-4 | | | | 6EN |
| 35 | 35 | RIVET | MS20470AD4-4 | | | | 6EN |
| 70 | 70 | RIVET | MS20426AD4-4 | | | | 6EN |
| 35 | 35 | RIVET | MS20470AD4-3 | | | | 6EN |
| 40 | 40 | RIVET | MS20426AD4-4 | | | | 6EN |
| 130 | 130 | RIVET | MS20426AD4-5 | | | | 6EN |
| 10 | 10 | RIVET | MS20470AD5-5 | | | | 10DZ |
| 20 | 20 | RIVET | MS20470AD4-5 | | | | 6EN |
| 105 | 105 | RIVET | MS20470AD4-2 | | | | 6EN |
| 25 | 25 | RIVET | MS20470AD4-1 | | | | 6EN |
| 20 | 20 | RIVET | MS20426AD3-4 | | | | 6EN |
| 15 | 15 | RIVET | MS20426AD4-3 | | | | 10C/2 |
| 10 | 10 | RIVET | MS20426AD4-7 | | | | 6EN |
| 15 | 15 | RIVET | MS20400AD3-3 | | | | 10DZ |

SEE SHIT 2 FOR INSTALLATION INSTRUCTIONS & DELTA NOTES.

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 J-8453
 1967-V-35

US AIR PARTS - PAUL
 1-800-849-8692

STOELTNER 489
 649-6436

MS20470
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