

PRIME CONTRACT NO.
CUSTOMERS ORDER NO.
CUSTOMERS NAME
DATE OF ORDER

BEECH AIRCRAFT CORPORATION
WICHITA, KANSAS

WORK ORDER

CLASS	BASIC NUMBER
20	2030L
PAGE	SUPPLEMENT NO.
1 OF 5	9B

MODEL 55 DATE 2-6-78

ITEM	QUANT.	1162	DESCRIPTION	94264																																												
02.	5 ea	<p>This is your authority to fabricate the following kit:</p> <p>55-23-3 P C Kit-S-Utility Baggage Door Model A55 thru E55 Model 56TC, A56TC Model S35 thru V35B</p> <p>Each kit to consist of the following:</p> <table border="1"> <thead> <tr> <th>ITEM</th> <th>QTY</th> <th>PART NUMBER</th> <th>DESCRIPTION</th> </tr> </thead> <tbody> <tr><td>*001</td><td>20 ea ✓</td><td>MS20426AD3-4</td><td>Rivet</td></tr> <tr><td>002</td><td>3 ea ✓</td><td>AN366F1032B</td><td>Plate Nut</td></tr> <tr><td>*003</td><td>3 ea ✓</td><td>MS24694S49</td><td>-Screw</td></tr> <tr><td>004</td><td>15 ea ✓</td><td>MS2060LAD4-3</td><td>Rivet</td></tr> <tr><td>005</td><td>1 ea ✓</td><td>95-420015-94</td><td>Window Moulding</td></tr> <tr><td>*006</td><td>10 ea</td><td>MS20426AD4-7</td><td>Rivet</td></tr> <tr><td>007</td><td>15 ea ✓</td><td>MS20600AD4-3</td><td>Rivet</td></tr> <tr><td>008</td><td>OMIT</td><td></td><td></td></tr> <tr><td>009</td><td>OMIT</td><td></td><td></td></tr> <tr><td>010</td><td>1 ea ✓</td><td>96-420016-104</td><td>Clip</td></tr> </tbody> </table>			ITEM	QTY	PART NUMBER	DESCRIPTION	*001	20 ea ✓	MS20426AD3-4	Rivet	002	3 ea ✓	AN366F1032B	Plate Nut	*003	3 ea ✓	MS24694S49	-Screw	004	15 ea ✓	MS2060LAD4-3	Rivet	005	1 ea ✓	95-420015-94	Window Moulding	*006	10 ea	MS20426AD4-7	Rivet	007	15 ea ✓	MS20600AD4-3	Rivet	008	OMIT			009	OMIT			010	1 ea ✓	96-420016-104	Clip
ITEM	QTY	PART NUMBER	DESCRIPTION																																													
*001	20 ea ✓	MS20426AD3-4	Rivet																																													
002	3 ea ✓	AN366F1032B	Plate Nut																																													
*003	3 ea ✓	MS24694S49	-Screw																																													
004	15 ea ✓	MS2060LAD4-3	Rivet																																													
005	1 ea ✓	95-420015-94	Window Moulding																																													
*006	10 ea	MS20426AD4-7	Rivet																																													
007	15 ea ✓	MS20600AD4-3	Rivet																																													
008	OMIT																																															
009	OMIT																																															
010	1 ea ✓	96-420016-104	Clip																																													

SPECIAL INSTRUCTIONS Old Reference: 20301-9.

*NOTE: Planning do not order single asterisked items.
NOTE: Planning to order 3 ea of ** items, 4 ea of *** items & 1 ea of **** items.
NOTE: Each order must show New Work Order, Supp, Item and Next Assembly. 55-23-3 P C.

EXTRA COPIES TO

**NOTE: To be order per Ship Serial. (Color Item)

DELIVER TO
761-3 Stockroom

VIA

CHARGE TO

DELIVERY SCHEDULE

SCH - A SOLD

INSPECTION

Beech

AUTHORITY

[Signature]
M. Martinez

APPROVED

[Signature]
E. J. Boyd

W. I. Circle

CONTRACT NO.

CUSTOMERS ORDER NO.

CUSTOMERS NAME

DATE OF ORDER

55-23-3 P C

BEECH AIRCRAFT CORPORATION
WICHITA, KANSAS

WORK ORDER

MODEL 55

DATE 2-6-78

CLASS 20	BASIC NUMBER 20301
PAGE 2 OF 5	SUPPLEMENT NO. 9B

ITEM	QUANT.	1162	DESCRIPTION
02.	<u>ITEM</u>	<u>QTY</u>	<u>PART NUMBER</u> <u>DESCRIPTION</u>
	011	1 ea ✓	96-420016-103 Clip
	*012	1 ea	PL26250H Photograph
	013	OMIT	
	*** 014	1 ea ✓	96-420016-99 Half Hinge
	015	1 ea ✓	002-440022-33 Angle
	**016	1 ea ✓	96-420016-89 Panel Assy
	017	1 ea ✓	96-420016-01 Trim
	*018	1 ea	PL26193B Photograph
	*019	1 ea	PL26193C Photograph
	020	1 ea ✓	96-420016-165 Door Assy
	021	OMIT	
	022	1 ea ✓	96-420016-57 Seal Strip
	023	1 ea ✓	96-420016-55 Seal Strip
	024	3 ea ✓	96-420016-29 Striker Block
	025	1 ea ✓	96-420016-27 or 002-440026-19 Angle
	**** 026	1 ea ✓	96-420016-21 Channel
	027	1 ea ✓	96-420016-17 Clip
	028	2 ea ✓	95-610006-43 Weight Assy (Not Applicable on S35 thru V35B)
	029	1 ea ✓	96-420016-13 Stiffener
	030	2 ea ✓	96-420016-11 Filler
	031	1 ea ✓	96-420016-101 Doubler
	032	1 ea ✓	96-420016-5 Channel

CONTRACT NO.
CUSTOMERS ORDER NO.
CUSTOMERS NAME
DATE OF ORDER

55-23-3 P C

BEECH AIRCRAFT CORPORATION
WICHITA, KANSAS

WORK ORDER

CLASS	20	BASIC NUMBER	20301
PAGE	3 OF 5	SUPPLEMENT NO.	9B

MODEL 55

DATE 2-6-78

ITEM	QUANT.	1162	DESCRIPTION
	<u>ITEM</u>	<u>QTY</u>	<u>PART NUMBER</u>
02.	033	1 ea ✓	96-420016-177
	034	1 ea ✓	96-420016-1
	035	OMIT	
	*036	1 ea ✓	55-001086
	037	22 ea ✓	PK65A-4-6
	038	22 ea ✓	MS24621-17
	039	40 ea ✓	NAS390-6
	*040	40 ea ✓	NAS384-6-10
	041	14 ea ✓	NAS391B8P
	042	26 ea ✓	NAS384-6-8P
	043	2 ea ✓	NAS1330A3K116
	*044	4 ea ✓	AN366F1032
	*045	6 ea ✓	MS35207-265
	*046	2 ea ✓	MS35206-247
	*047	2 ea ✓	MS20365-832
	*048	2 ea ✓	MS35206-243
	**** 049	35 ea ✓	MS20600iD4-4
	*050	70 ea ✓	MS20426AD4-4
	*051	35 ea ✓	MS20470AD4-3
	*052	40 ea ✓	MS20426AD4-6
	*053	130 ea ✓	MS20426AD4-5
	*054	20 ea ✓	MS20470AD3-4
	055	1 ea ✓	35-410160-32 or 002-440000-33
	*056	10 ea ✓	MS20470AD5-5

CONTRACT NO.

CUSTOMERS ORDER NO.

CUSTOMERS NAME

DATE OF ORDER

55-23-3 P C

BEECH AIRCRAFT CORPORATION
WICHITA, KANSAS

WORK ORDER

MODEL 55

DATE 2-6-78

CLASS 20	BASIC NUMBER 20301
PAGE 4 OF 5	SUPPLEMENT NO. 9B

ITEM	QUANT.	1162	DESCRIPTION
	<u>ITEM</u>	<u>QTY</u>	<u>PART NUMBER</u>
02.	* 057	20 ea ✓	MS20470AD4-5 Rivet
	058	125 ea ✓	MS20600AD4-2 Rivet
	* 059	25 ea ✓	MS20470AD4-4 Rivet
	060	OMIT	
	* 061	1 ea	PL26250G Photograph
	062	1 ea ✓	96-420016-25 Filler
	* 063	1 ea ✓	106242-6-01550 Tubing
	064	1 ea ✓	MAS1455C8-16C Chain
	* 065	1 ea	PL26250E Photograph
	066	1 ea ✓	002-440027-17 Channel ✓
	* 067	1 ea	PL26250F Photograph
	068	1 ea ✓	96-420016-123 Filler
	** 069	1 ea ✓	96-420016-115 Windlace
	* 070	1 ea ✓	Copy Parts List
	* 071	32 ea ✓	MS24693S49 Screw
	* 072	12 ea ✓	MAS391-6P Screw washers
	073	OMIT	
	** 074	1 ea ✓	96-420016-149 or 96-420016-151 Panel Assy (B55, Serial TC502 and After thru E55 and S35 thru V35B) Panel Assy (A55 and B55 thru Serial TC501)
	075	OMIT	
	* 076	1 ea	35-410461-8 Window Moulding (applicable to S35 thru V35B ONLY)
	* 077	8 ea ✓	MS20426AD3-4 Rivet

NAME CONTRACT NO.
CUSTOMERS ORDER NO.
CUSTOMERS NAME
DATE OF ORDER

55-23-3 P C

BEECH AIRCRAFT CORPORATION
WICHITA, KANSAS

WORK ORDER

CLASS	20	BASIC NUMBER	20301
PAGE	5 OF 5	SUPPLEMENT NO.	9B

MODEL 55 DATE 2-6-78

ITEM	QUANT.	1162 DESCRIPTION		
	<u>ITEM</u>	<u>QTY</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>
02.	078	1 ea ✓	45-620021	Clamp Assy
	079	3 ea ✓	55-001086-3	Clip
	*080	1 ea ✓	55-001086-1	Cover
	081	1 ea ✓	MS24693A54	Screw

KITS TO BE SERIALIZED

TITLE KIT INFO-DOOR INSTL, BAGGAGE, UTILITY

DRAWING NUMBER 55-001086

SHEET 2

REV G

CHANGE ORDER NO. E59300

REV ~

SHEET 1

REQ. BY ENGRG 5-30-80 PROJ. ENG. 6-2-80

WRITTEN LINDENMITH STRUCTURES 6-7-80 CHECKER 6-7-80

PROBABILITY 6-2-80 *Wm. J. Adams* *Wm. J. Adams*

RELIABILITY *Wm. J. Adams* CONFIG. MGT

CUSTOMER BEECH *Wm. J. Adams* 6-2-80

REASON: EXISTING DOOR CORNERS TOO WIDE TO ALLOW PROPER FIT OF BOTTOM & TOP CHANNELS

LAYOUT NUMBER _____ REV. _____ IS ISSUED AS A PART OF THIS CHANGE ORDER.

EXPERIMENTAL COPIES? _____ YES _____ NO

DISPOSITION OF PARTS

USE	RWK	SCRAP	NOTED
NONE		N/A	
INTERCHANGEABLE WITH PRIOR PART	YES	NO	N/A
			X

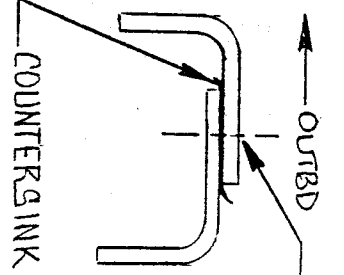
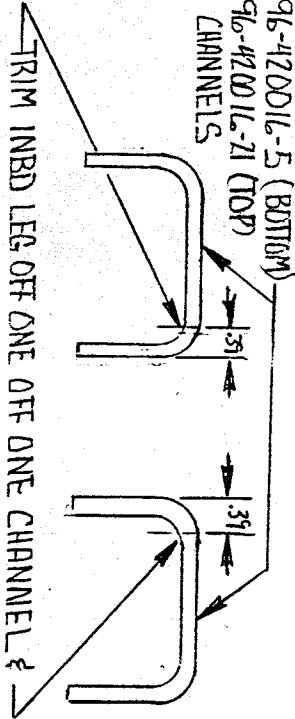
MODEL 95B55 EFFECTIVE KIT S/N 161 ONLY

TYPE OF CO REVISION

FAA MAJOR	CLASS I
FAA MINOR	CLASS II
EVO NO. 1041	X

BECH CLASS 7113 INCORP BY DESIGN CHNG. CHECK BY DJG NOT TO BE REV

REV DATE



COUNTERSINK HOLES, CLEAN PARTS PLACE EPI-BOND 104 OR EC2216 BONDING AGENT & SCRIM CLOTH BETWEEN CHANNELS & RIVET USING M920426 AD3-6 RIVETS

RECD ITEM | NEXT ASSY | MODEL | TABULATION & NO. RECD | NAME | PART NO. | MATERIAL & SPEC