

MAINTENANCE INFORMATION AND ILLUSTRATED PARTS BREAKDOWN

for LANDING GEAR MOTOR
Part Number 50-380114 and 50-810146 used on

Beechcraft

MODEL 65, 80, and 88 QUEEN AIRS
MODEL 50 TWIN BONANZAS
MODEL 90 KING AIRS



PUBLISHED BY
PARTS AND SERVICE OPERATIONS BEECH AIRCRAFT CORPORATION WICHITA, KANSAS 67201

with permission of LAMB ELECTRIC
A division of AMETEK, INC.
Kent, Ohio

98-33694
OCTOBER 1972

INDEX NUMBER	PART NUMBER	DESCRIPTION	UNITS PER ASSEMBLY
	50-380114	Motor Assy.	1
	50-810146	Motor Assy.	1
1	20-7880	Stud	3
2	10-3744	Cover, End	1
3	40-7825	Screw	2
	7817	Washer, Lock	2
4	10-3745	Cap, Hub	1
5	7821	Screw	2
6	22267A	Bracket Assy.	1
7	7451	Nut	2
8	20-4046	Saddle	2
9	20-7831	Screw	4
10	0-5459	Gasket	1
11	4465	Load Spring	1
12	10-5906	Brush	4
	0-5849	Spring, Brush	4
13	AN501AB10-5	Screw	4
14	10-7654	Bearing	1
	77500XIE	Bearing/Alternate for 10-7654	1
15	22269A	Bracket Assy, Commutator	1
16	AN565B1032L3	Screw, Set	2
17	IS14394A	Armature/Supersedes 32619A	1
18	315386	Field/Supersedes 27498A	1
19	30-7602	Bearing	1
	CWC87013X1E	Bearing/Alternate For 30-7602	1
20.	20-8057	Plate Identification (Used On 50-380114)	1
	20-8027	Plate Identification (Used On 50-810146)	1
21	8058	Drive Pin	2
22	0-5506	Holder, Brush	4
23	20-7848	Screw	8
24	M471	Bearing	1
	50-810146-2	Kit, Brush Repair/Brushes, Springs, & Screws	1
	50-810146-4	Kit, Motor Overhaul	1