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US Department
of Transportation
<b>Federal Aviation</b>
Administration

## MAJOR REPAIR AND ALTERATION (Airframe, Powerplant, Propeller, or Appliance)

orm Approved MB No. 2120-0020	Electronic Tracking	Numbe
/28/2011	1	

INSTRUCTIONS: Print or type all entries. See Title 14 CFR §43.9, Part 43 Appendix B, and AC 43.9-1 (or subsequent revision thereof) for instructions and disposition of this form. This report is required by law (49 U.S.C. §44701). Failure to report can result in a civil penalty for each such violation. (49 U.S.C. §46301(a)) Nationality and Registration Mark Serial No. N8666V D7832 1. Aircraft Make Model Series Beech S35 Name (As shown on registration certificate) Address (As shown on registration certificate) Address 24941 Castleton Dr. 2. Owner State VA Chantilly Friedman, Michael 20152 Country USA 3. For FAA Use Only fuselage in that area and the trailing edge is four inches above the bottom of the bely skin at that point. There is a doubler of ,032 2024 TS aluminum placed on the inside of the fusalage sidn. For corrosion protection Hysol EA 9306NtA epoxy pasts adhesive was applied between the doubler and the fuselage skin in accordance with the manufacturer's instructions. The doubler is riveted to the stan at four points with AN 470 AD 2-3 rivets. Statishis brackets and bracks connect the two enternas and provide mounting structure for the antennas Dimensions for the doublers, brackets and braces are given below. All four brackets and both braces are man of .040 2024 T3 aluminum. Brackets connect to braces using AN 470 AD 3-4 rivets. 4. Type 5. Unit Identification Repair Alteration Unit Make Model Serial No. AIRFRAME (As described in Item 1 above) **POWERPLANT** PROPELLER A - atoxopati bnB (A) Type APPLIANCE Manufacturer 6. Conformity Statement A. Agency's Name and Address B. Kind of Agency Classic Aviation Services, Inc. U. S. Certificated Mechanic Manufacturer Address 63 Aviation Circle Foreign Certificated Mechanic C. Certificate No. Weyers Cave VA City Certificated Repair Station 24486 Country USA # 3122017 Zip Certificated Maintenance Organization I certify that the repair and/or alteration made to the unit(s) identified in item 5 above and described on the reverse or attachments hereto have been made in accordance with the requirements of Part 43 of the U.S. Federal Aviation Regulations and that the information furnished herein is true and correct to the best of my knowledge. Signature/Date of Authorized Individual Extended range fuel per 14 CFR Part 43 Benjamin Chupp 2/01/2010 App. B 7. Approval for Return to Service Pursuant to the authority given persons specified below, the unit identified in item 5 was inspected in the manner prescribed by the Administrator of the Federal Aviation Administration and is ✓ Approved Rejected FAA Flt. Standards Persons Approved by Canadian Manufacturer Maintenance Organization Inspector Department of Transport BY Other (Specify) **FAA Designee** Inspection Authorization Repair Station Certificate or Signature/Date of Authorized Individual Designation No. Steven K. Bradley 02/01/2010

# 2772438

## NOTICE

Weight and balance or operating limitation changes shall be entered in the appropriate aircraft record. An alteration must be compatible with all previous alterations to assure continued conformity with the applicable airworthiness requirements.

8. Description of Work Accomplished (If more space is required, attach additional sheets. Identify with aircraft nationality and registration mark and date work completed.) N8666V 2/01/2010 Nationality and Registration Mark Date S/N D7832 Removed Nav Antenna top fuselage. Comant Model CI 120 GS VHF Navigation antenna blades installed on either side of the aft fuselage at station 265. The leading edges of the blades are four and one-sixteenth of an inch above the lowest point of the fuselage in that area and the trailing edge is four inches above the bottom of the belly skin at that point. There is a doubler of .032 2024 T3 aluminum placed on the inside of the fuselage skin. For corrosion protection, Hysol EA 9309NA epoxy paste adhesive was applied between the doubler and the fuselage skin in accordance with the manufacturer's instructions. The doubler is riveted to the skin at four points with AN 470 AD 3-3 rivets. Suitable brackets and braces connect the two antennas and provide mounting structure for the antennas. Dimensions for the doublers, brackets and braces are given below. All four brackets and both braces are made of .040 2024 T3 aluminum. Brackets connect to braces using AN 470 AD 3-4 rivets. Antennas are mounted to brackets using manufacturer supplied 8/32 screws into NAS 697-08 plate nuts which are riveted to the brackets. Sketches below depict orientation and contain dimensions of the brackets, braces and doublers plates. A pad for the attachment of the Power Combiner P/N CI 120-3 is provided for on the bottom of the rear brace. All work has been conducted in accordance with manufacturers instructions and/or AC 43.13-1B, Chapter 4, Section 4, AC 43.13-2A, Chapter 3, paragraph 39. .040 202413 .032 Doubler Weight, balance and aircraft records amended. (4) End Brackets - A (2) U Channel Spar-B Length determined by fuselage width (approx. 9 to 10 in) 1 Inch flattening holes as appropriate ŧ ł t t Bracket - A 123 1 1 Spor - B 1 erist bab Bollom Florge 1 10000 .032 Double Fuselage Skir Department of Transpo

Additional Sheets Are Attached